



List 16610

A BRAND A-CHT, DIN Overall Length

A STRAIGHT FLUTE CARBIDE BR C/1.5P 0° PACKED 1 PIECE



EDP		Thread Size	Thread Limit	Overall Length			Shank Diameter	Square Width	Square Length	Number of Flutes
				L (mm)	Lc (mm)	L1 (mm)				
1661000000	●	M5 x 0.8	D4	70.00	10.00	25.00	4.93	3.86	6.35	3
1661000100	●	M6 x 1	D5	80.00	12.00	31.00	6.48	4.85	7.94	3
1661000200	●	M8 x 1.25	D5	90.00	15.00	35.00	8.08	6.05	9.53	4
1661000400	●	M10 x 1.25	D5	100.00	18.00	39.00	9.68	7.26	11.11	4
1661000300	●	M10 x 1.5	D6	100.00	18.00	39.00	9.68	7.26	11.11	4
1661000700	●	M12 x 1.25	D6	100.00	21.00	-	9.32	6.99	11.11	4
1661000600	●	M12 x 1.5	D6	100.00	21.00	-	9.32	6.99	11.11	4
1661000500	●	M12 x 1.75	D6	110.00	21.00	-	9.32	6.99	11.11	4
1661000900	●	M14 x 1.5	D7	100.00	24.00	-	10.90	8.18	12.70	4
1661000800	●	M14 x 2	D7	110.00	24.00	-	10.90	8.18	12.70	4
1661001100	●	M16 x 1.5	D7	100.00	24.00	-	12.19	9.14	14.29	4
1661001000	●	M16 x 2	D7	110.00	24.00	-	12.19	9.14	14.29	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings are available upon request. Reduce SFM 50% - 70% while using external coolant.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H						
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium							
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340															
1018	1045							○		○									
								15-50 SFM		30-330 SFM									

○ Good ○ Best

